



CENTER FOR DISRUPTIVE
MUSCULOSKELETAL INNOVATIONS

Development of Hard Antibacterial (TiN/Ag) Coatings on Orthopedic Instruments Fabricated from Ti-alloys

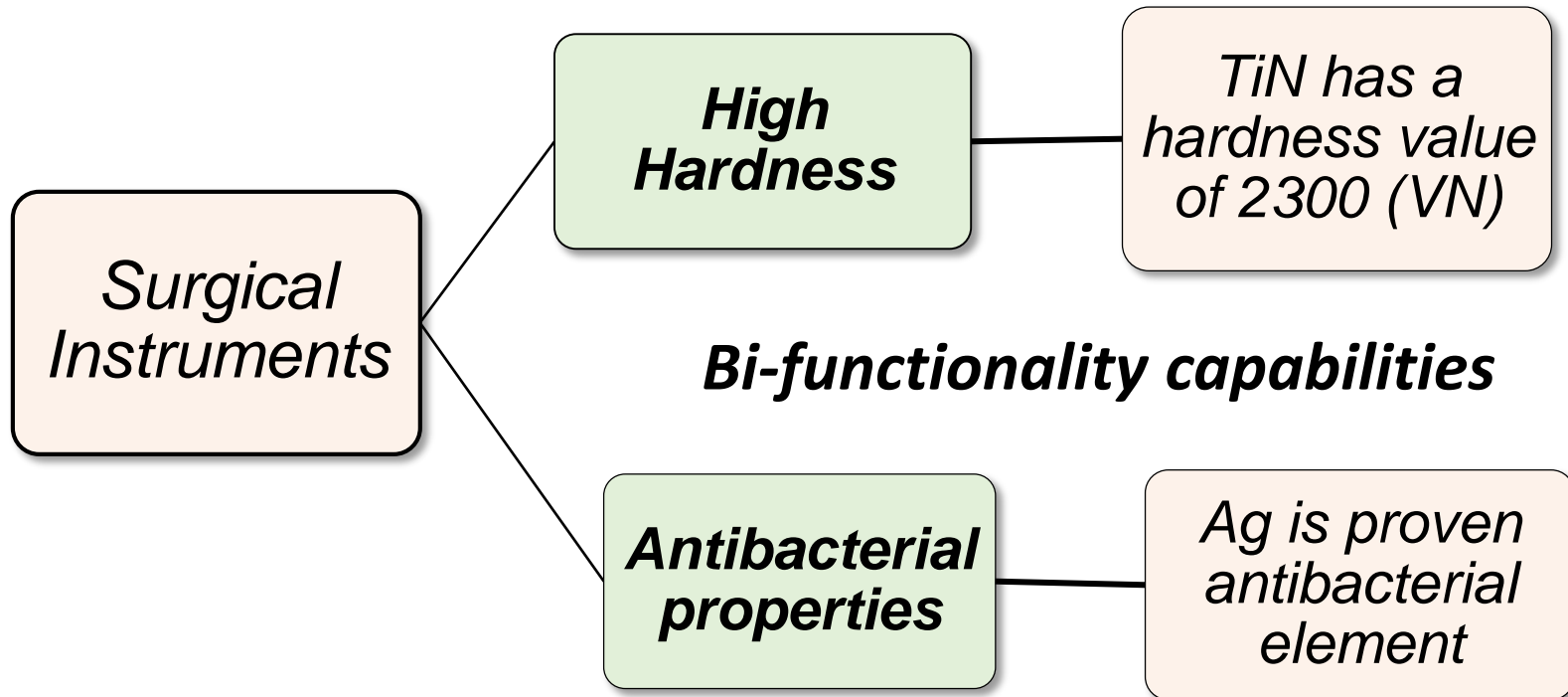
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Introduction

Why TiN-Ag coatings ?



Introduction

Magnetron Sputtering (PVD)

- ❑ Different materials can be coated on substrates simultaneously and uniformly.
- ❑ Makes the coatings compact and bond tightly onto the substrates.
- ❑ Different silver Ag contents coatings can be formed by the changing process parameters.

The Set-Up



Project Aims

Specific aim 1: To determine and optimize the parameters for magnetron sputtering process to produce TiN/Ag coatings on Ti6Al4V substrates.

Specific aim 2: Examine the antibacterial properties.

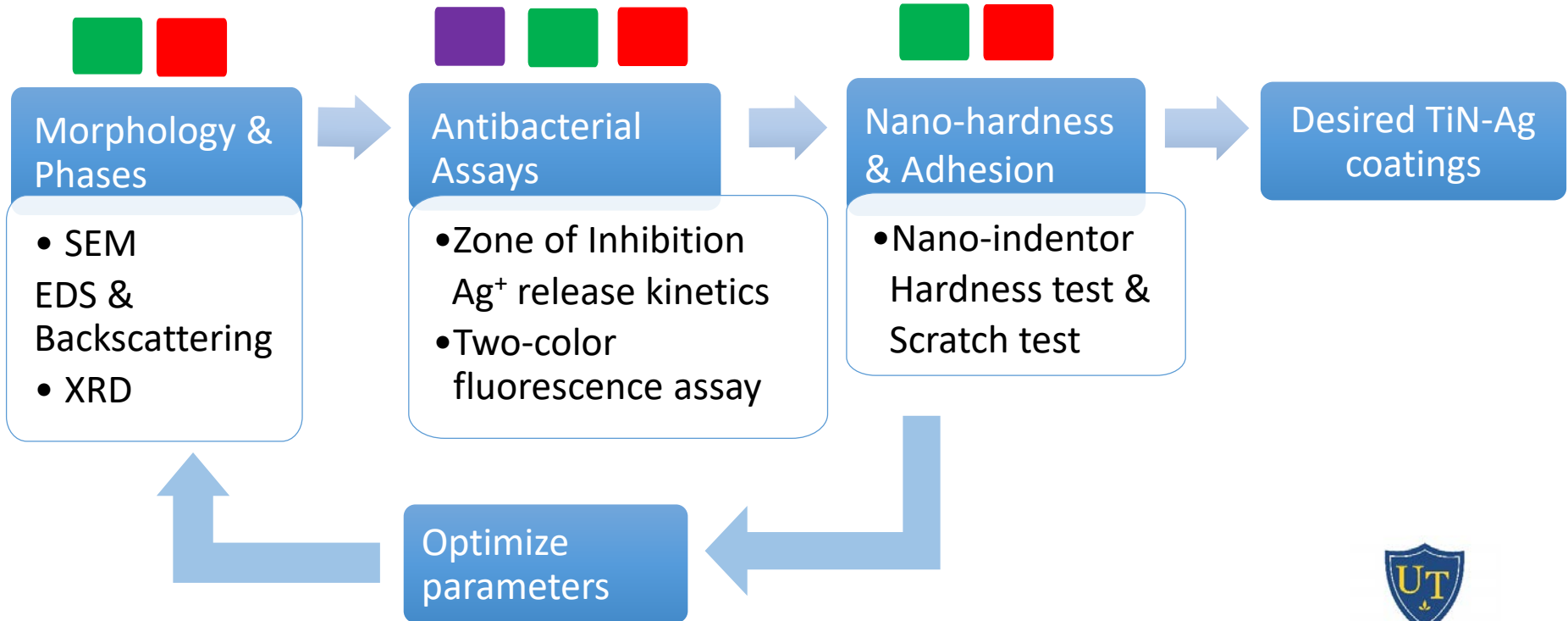
Specific aim 3: Determine the impact of repeated autoclave cycles of the coated substrates/instruments on the antibacterial properties.

Methods-Characterization

Ti

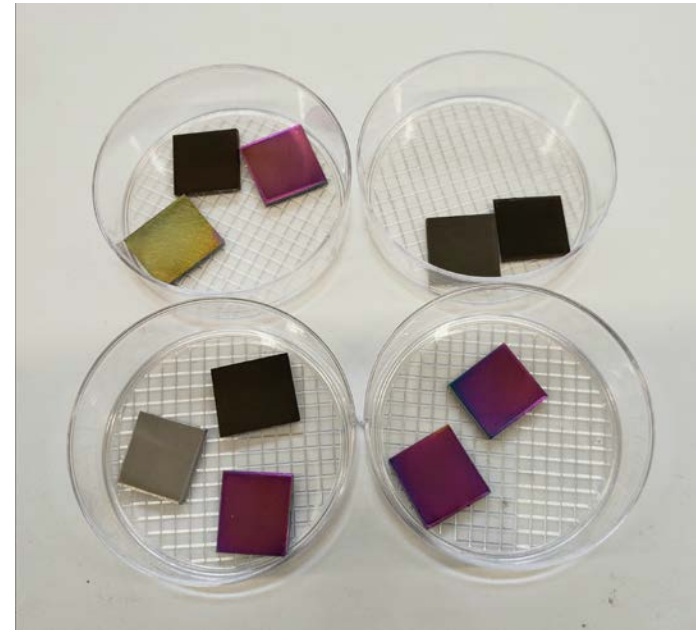
TiN coatings

TiN-Ag coatings



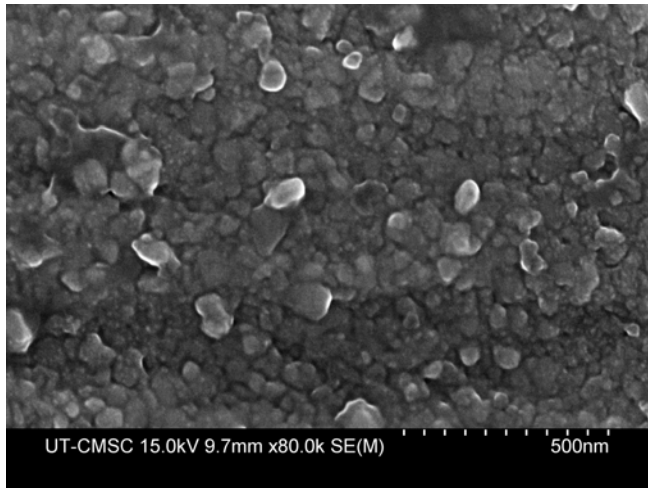
Samples

- Polished pure Ti plates
- TiN coatings on Ti substrates with different parameters
- TiN-Ag coatings on Ti substrates

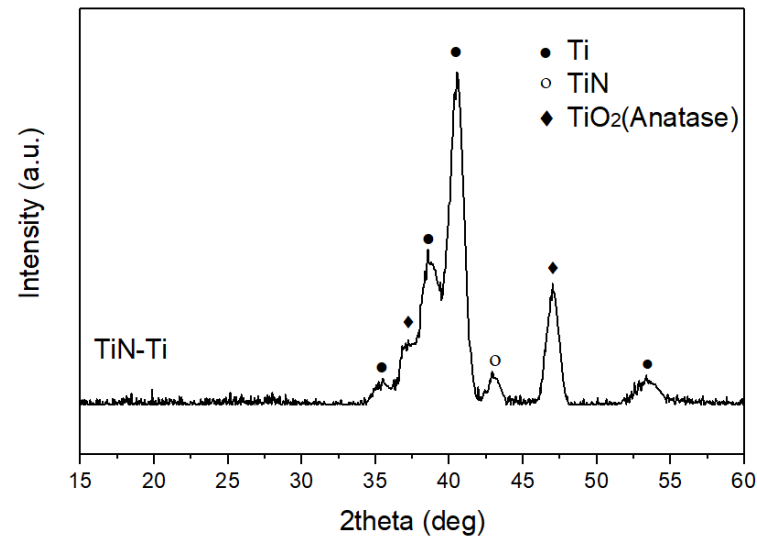


Project Progress

TiN coating on Ti substrate



SEM image shows compact coating grains.



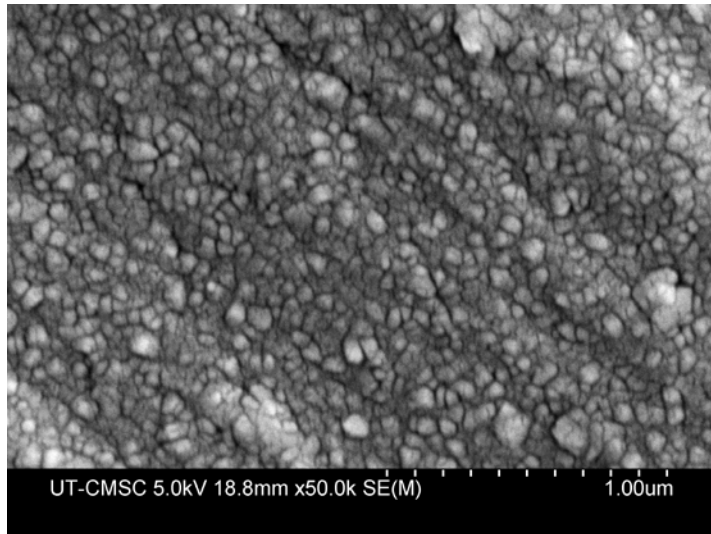
XRD pattern

Rf Power	Ar/N ₂	Pressure	Silver added	Substrate heated
150W	1/1	4.5Pa	No	Unheated

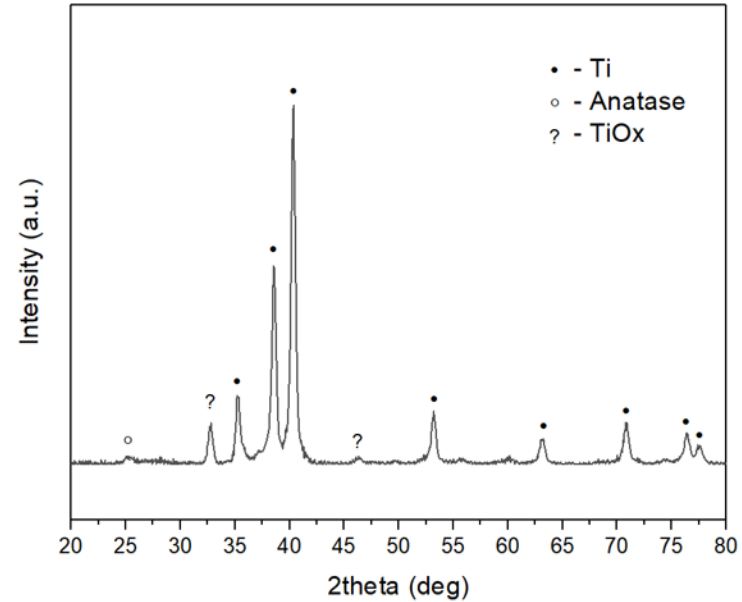


Project Progress

TiN coating on Ti substrate



SEM image shows compact coating grains.



XRD pattern

Rf Power	Ar/N ₂	Pressure	Silver added	Substrate heated
250W	1/1	4.5Pa	No	Unheated

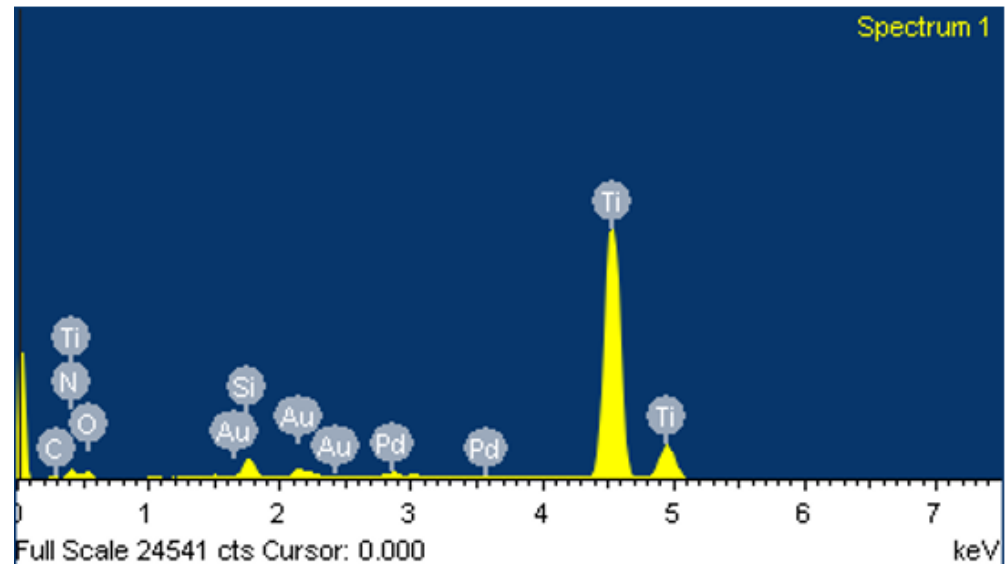


Project Progress

TiN coating on Ti substrate

EDS result

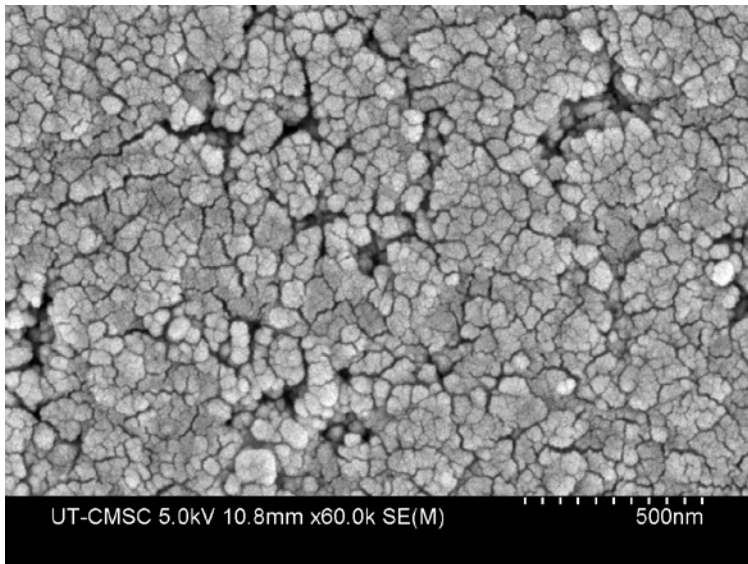
Element	Weight%	Atomic%
C K	4.41	12.16
N K	1.28	3.03
O K	15.14	31.36
Si K	2.37	2.80
Ti K	71.64	49.55
Pd L	1.60	0.50
Au M	3.56	0.60
Totals	100.00	



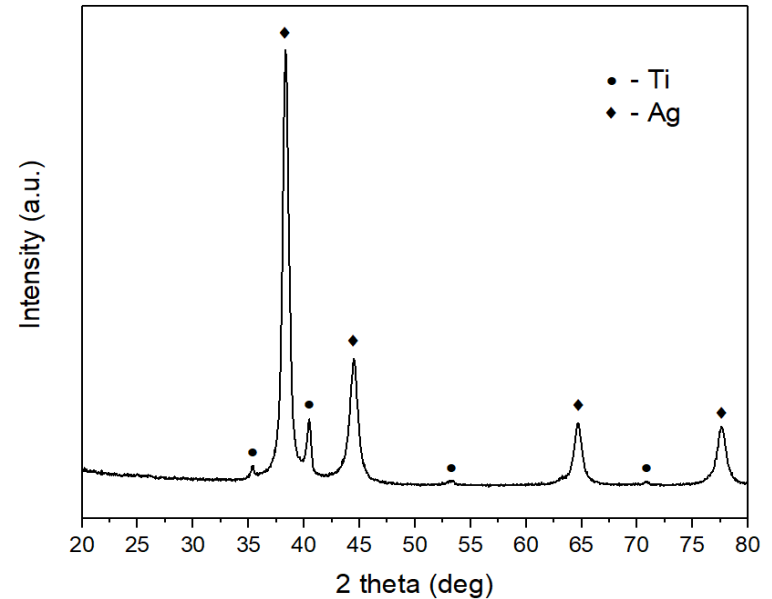
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TiN-Ag coatings on Ti substrate



SEM image



XRD pattern

Rf Power	Ar/N ₂	Pressure	Silver added	Substrate heated
250W	1/1	4.5Pa	Yes	Unheated

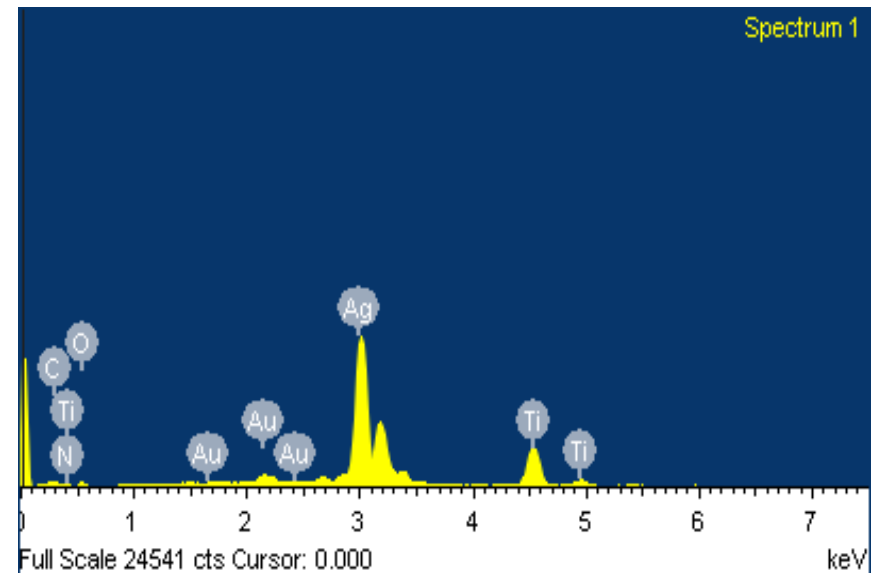


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TiN-Ag coatings on Ti substrate

EDS result

Element	Weight%	Atomic%
C K	1.99	8.83
N K	4.41	16.78
O K	6.98	23.28
Ti K	15.05	16.76
Ag L	66.84	33.06
Au M	4.73	1.28
Totals	100.00	



Antibacterial Properties

- Zone of inhibition method can show the antibacterial property and Ag⁺ release kinetics of coatings.

No antibacterial property was shown from ZOI method.

- Two-color fluorescence assay was used to characterize the contact killing property of coatings.

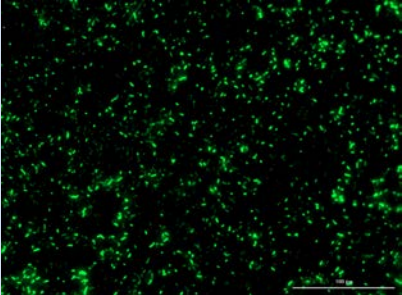
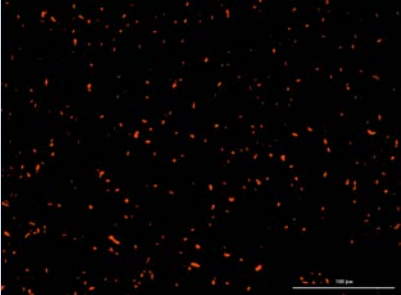
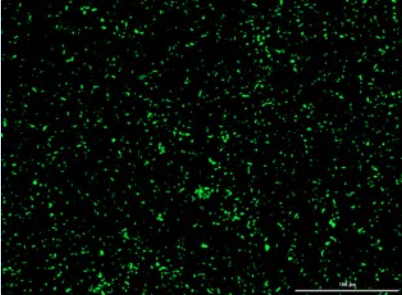
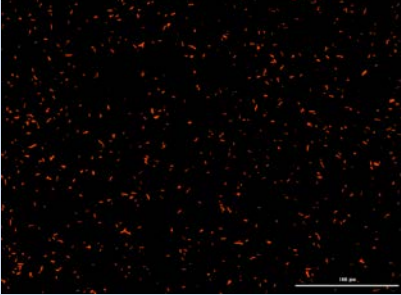
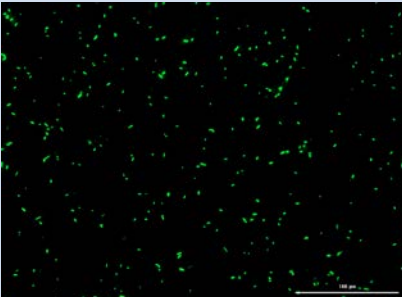
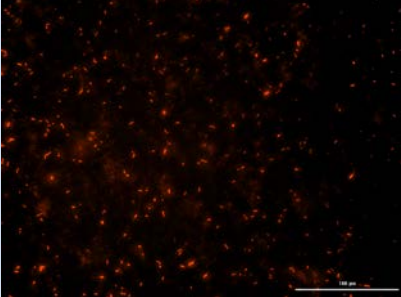
LIVE/DEAD BacLight Bacterial Viability Kit L7012 (Syto9/PI) was employed as dyes and the stained samples were analyzed by Cytation 5.

The results showed that Ag doped coatings possess contact killing antibacterial property.



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Samples	Green (syto9)	Red (propidium iodide)
TiN(150W)		
TiN(250W)		
TiN-Ag(250W)		

Next Step & Timeline

- Take nano-hardness and scratch test on new sample to see if it contains TiN. (March 2018)
- Investigate the antibacterial properties of nanostructured particles, TiO₂ and Ag. (April - May 2018)
- Reduce Ag content and find out the best parameters for making golden color TiN coatings. (April - June 2018)
- Determine the impact of repeated autoclave cycles of the coatings on the antibacterial properties. (June – July 2018)
- Data analysis and final reports. (Oct 2018)



Hysitron TI-950
TriboIndenter

Q & A

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Thank You



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